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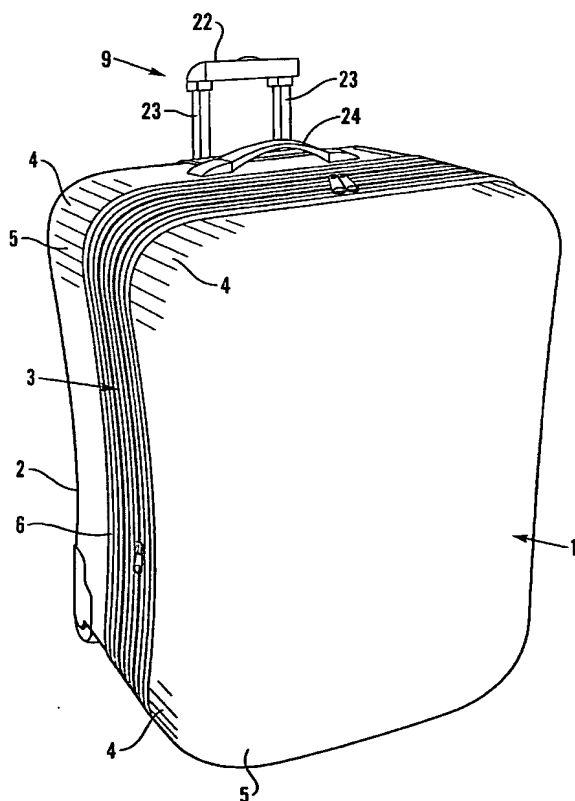
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(54) Title: AN ARTICLE OF LUGGAGE

(57) Abstract: A method of producing an article of luggage  
characterised by a 'soft' case construction characterised by the  
steps of moulding from a material exhibiting 'soft' case char-  
acteristics lid forming and base forming sections (1, 2) of such  
construction as to be shape wise self supporting in the absence  
of a perimeter frame and side, base or back panels whereby the  
form of the case is established and maintained by the moulded  
lid and base sections (1, 2); and an article of luggage produced  
by the method and characterised by a 'soft' case construction  
including lid and base forming sections (1, 2) of such con-  
struction as to be shape wise self supporting in the absence of  
a perimeter frame and side, base or back panels whereby the  
form of the case is established and maintained by the moulded  
lid and base sections (1,2).

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